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for Ultrasonic Examination of Steel Forgings 1.1 This practice 2 covers the examination procedures for the contact, pulse-echo ultrasonic examination of steel forgings by the straight and angle-beam techniques. The straight beam techniques include utilization of the DGS (Distance Gain-Size) method.

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ASTM - A388/A388M (RL) Standard Practice for Ultrasonic Examination of Steel Forgings inactive Details.

History. Organization: ASTM:

Publication Date: 1 November 2018:

Status: inactive: Page Count: 13:

Document History. A388/A388M (RL)

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November 1, 2018 Standard Practice for
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